

Date: Thursday, 3/2/2006 3:07:40 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: KEYS, KEY CHAIN		
Job Number	: 26031					
Estimate Number	: 10995					
P.O. Number	: N/A			Part Number	: D2589	
This Issue	: 3/2/2006		S.O. No. : N/A	Drawing Number	: D2589 REV. A	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: N/A		Type : PURCHASED PARTS	Drawing Revision	: A	
Previous Run	: N/A		Material	: N/A		
Written By	: <i>See component Below</i>			Due Date	: 3/22/2006	
Checked & Approved By	: <i>06-03-02</i>			Qty:	100	Um: Each
Comment	: Est. B 99.04.23 Re-format DM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2505350	Keys, Key Chain	
			<i>7uMLY</i>
			<i>95</i>
Comment:	Qty.: 1.0000 Each(s)/Unit	Total : 100.0000 Each(s)	
	Keys, Key Chain		
Pick:			
Qty	Part Number	Description	Batch
1	D2505-350	Key Chain	<i>B26057</i>
			<i>B26045-26mex</i>
2.0	C23225	DOOR LATCH	
			<i>190</i>
Comment:	Qty.: 2.0000 Each(s)/Unit	Total : 200.0000 Each(s)	
	DOOR LATCH		
Pick:			
Qty	Part Number	Description	Batch
2	Keys from C2-32-25	Latch	N/A
3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
			<i>106/03/21</i>
Comment:	INSPECT 100% KITS FOR COMPLETENESS		<i>95</i>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
			<i>106/03/21</i>
Comment:	PACKAGING RESOURCE #1		<i>95mex</i>
	Identify and Stock		
	Location: <i>50</i>		
5.0	DC	DOCUMENT CONTROL	
			<i>06/03/23</i>
Comment:	DOCUMENT CONTROL		<i>95</i>
	Inspection Level 21		
			<i>06/03/22</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/03/23
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

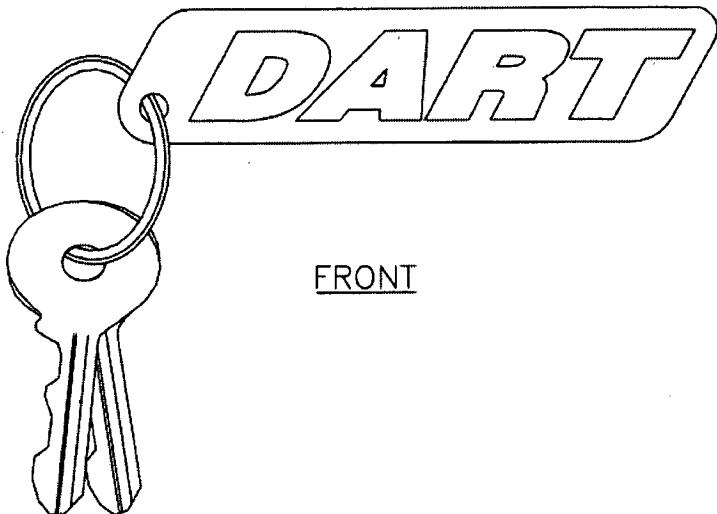
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

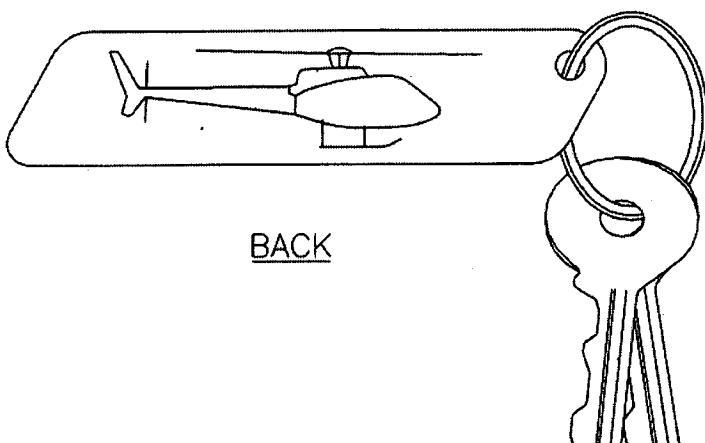
DART

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CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2589	REV. A SHEET 1 OF 1
DATE 00.09.06		TITLE KEYS, KEY CHAIN	SCALE NTS
A	00.09.06	NEW ISSUE	

RELEASED
00.09.12 *[initials]*

FRONT



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